

Process Sheet

Date: Monday, 07/07/2008 11:49:51 AM
User: Julie Lecocq

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 40330
Estimate Number : 13451
P.O. Number :
This Issue : 07/07/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 07/07/2008 Type : SMALL /MED FAB
Previous Run :
Written By :
Checked & Approved By : JVO 08.7.07
Comment : Est Rev:A New Issue 08.07.03 EC verified by:LL

Drawing Name : DOOR HANDLE KIT
Part Number : D412698035
Drawing Number : IIN D412-698 REV E
Project Number : N/A
Drawing Revision : E
Material :
Due Date : 30/07/2008 Qty: 3 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-698-035 CHG001

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3779041 Handle Assembly (Exterior)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Handle Assembly (Exterior)

batch: 40348 4x / 8/14/23 (2)

4.0 D37793 Plate



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Plate

batch: 40691 4x / 8/14/23 (2)

5.0 D3779043 Handle Assembly (Interior)



Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s)

Handle Assembly (Interior)

batch: 40348 4x / 8/14/23 (2)

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Seq. #:	Machine Or Operation:	Description :
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6.0	AN525 832R8	screw
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Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

screw

batch: M108583

AN960JD10L

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Washer

batch: 105993

MS21042L3

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Nut

batch: M108701

MS24694S58

Screw



Comment: Qty.: 12.0000 Each(s)/Unit Total: 48.0000 Each(s)

Screw

batch: M11735 10X M104407384

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-035

Location:

PPP Rev:

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08/10/23

8.0 PARTS LIST - CABIN DOOR MODIFICATION KITS (FOR AIRCRAFT EQUIPPED WITH P/N 412-030-300-XXX COMPOSITE DOORS)

Qty -019	Qty -021	Qty -031	Qty -032	Qty -033	Qty -035	Part Number	Description
X						D412-698-019	BEARING OVERHAUL KIT
	X					D412-698-021	REPLACEMENT SHIM KIT
		X				D412-698-031	CABIN DOOR ROLLER KIT, LH
			X			D412-698-032	CABIN DOOR ROLLER KIT, RH
				X		D412-698-033	REPLACEMENT DOOR TRACK KIT
					X	D412-698-035	DOOR HANDLE KIT
7						D3121-21	BOLT
5						D3121-241	BEARING ASSEMBLY
1						D3137-3	GUIDE
1						D3137-5	WASHER
2						D3183-045	BEARING ASSEMBLY
	3					D3238-1	SHIM
	1					D3238-3	SHIM
	2					D3238-5	SHIM
	6					D3238-11	SHIM
	2					D3238-13	SHIM
	4					D3238-15	SHIM
		1				D3121-143	BRACKET ASSEMBLY
			1			D3121-144	BRACKET ASSEMBLY
		1	1			D3137-043	BRACKET ASSEMBLY
		1				D3183-043	BRACKET ASSEMBLY
			1			D3183-044	BRACKET ASSEMBLY
		1	1	1		D3202-3	COVER
		3	3			D3674-041	BRACKET ASSEMBLY
		9	9	9		D3675-1	BRACKET
					2	D3779-041	HANDLE ASSEMBLY
					2	D3779-3	PLATE
					2	D3779-043	HANDLE ASSEMBLY
					12	AN525-832R8	SCREW
					12	AN960JD10L	WASHER
					12	MS21042L3	NUT
					12	MS24694-S58	SCREW
1						MS24694-S101	SCREW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40330